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# SHELLPLANT

**Development of a novel production system for intensive and cost effective bivalve farming**

## The Challenge

The shellfish farmers and the technology and service providers in the aquaculture industry are experiencing increasing non EU-competition, especially from Canada, New Zealand, Australia and Japan with regards to shellfish aquaculture technology. These high technological countries are focusing on innovation and product development to reduce shellfish production costs and increase the quality, and are increasingly focusing on the European market demand for seafood. In Europe, the fundamental issue is therefore the improvement and maintenance of competitiveness, productivity and durability of the aquaculture sector as a whole. Further development of the industry must take an approach where farming technologies, socio- economics, natural resources use and governance are all integrated to achieve sustainability.

The ShellPlant project will focus on improving the profit of European shellfish sector and initiate the process of enhancing the level of innovation and exploitation of technology, in order to dissolve the obstacles of today's challenges of intensive shellfish production.

## Project Objective

The ShellPlant project aims to develop a plant for closed production of bivalves (primarily high valued scallops and oysters). The plant will include a cultivating system for bivalves in an innovative rack system, an algae photo bioreactor and a feeding and water exchange system with intelligent controls. The coordinator company Bioframe has done several tests with a floating closed system for the nursery phase and grow-out of bivalves and the project will build on this promising early technology developments.

## Key Points and new knowledge generated

### Biological requirements and standards for bivalve shellfish farming

A reference document identifying specific biological requirements and standards concerning bivalve shellfish farming, focusing on scallops (*Pecten maximus*), oysters (mainly *Ostrea edulis*) and carpet shell (*Ruditapes decussates*, *Ruditapes philippinarum*, *Venerupis pullastra*). The report includes data on the European bivalve market, including a case study of the Portuguese market showing customers' preferences related to type of commodity and quality parameters.

## EATiP Thematic Area of Relevance

**TA1:** Product Quality, Consumer Safety and Health

**TA2:** Technology and Systems

**TA3:** Managing the Biological Lifecycle

**TA4:** Sustainable Feed Production

**TA5:** Integration with the Environment

**TA6:** Knowledge Management

**TA7:** Aquatic Animal Health and Welfare

**TA8:** Socio-Economics and Management

## Key Words

Bivalve production, closed production, shellfish, feeding system, water exchange system

## Project Information

**Contract number:**

232273

**Research area:**

SME-1 Research for SMEs

**Duration:**

24 months (01/01/2010–31/12/2011)

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Updated: September 2010

### **Requirements of the Shell Plant system**

Technical requirements of the foreseen ShellPlant system, especially focusing on technical requirements for the microalgae production methods, cultivation systems and design considerations are reviewed, and the report also considers effects of lighting (light/dark cycles), gas liquid mass transfer (CO<sub>2</sub> transfer systems, oxygen removal), hydrodynamic stress, and temperature effects. Furthermore, nutrients and nutrient supply, nutritional value of microalgae, growth dynamics, quantification of algal biomass, batch, continuous and semi-continuous culture methods are discussed.

### **Design for production unit and water flow system**

Evaluating the different tank designs for a closed aquaculture system for intensive production of scallops, oysters and clams. Different shapes and configurations of bivalve production units have been compared and evaluated, and recommendations are provided. Moreover, the development process of the ShellPlant holding units is described in detail and includes theoretical studies, design evaluations and a material study.

## **Potential Impacts**



### **SME**

- Reduce shellfish production costs.
- Increase shellfish quality.
- Improve and maintain the competitiveness, productivity and durability of the aquaculture sector as a whole.